

# TOYOTA / LEXUS / SCION

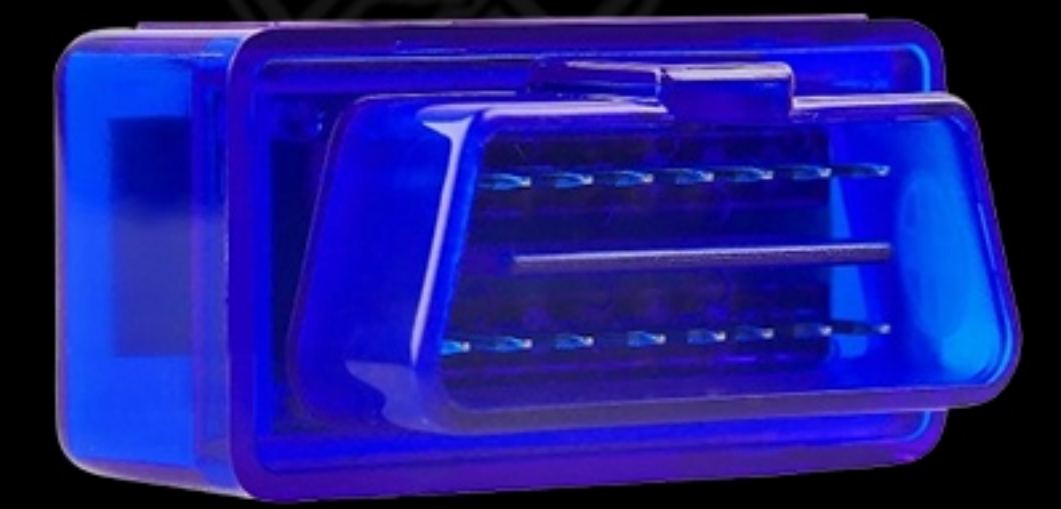
## ECU/PCM KEY RELEARN PROCEDURE

### VEHICLES WITH TURN-KEY IGNITION

PLEASE FOLLOW THESE STEPS CLOSELY



1. Remove the key from the ignition and disconnect both battery terminals (negative first).
2. Install the replacement ECU/PCM.
3. Reconnect both battery terminals.
4. Insert the OBD-II Reset Plug into the vehicle's diagnostic port (located under the driver-side dash).
5. Insert the key into the ignition and turn it to the 'ON' position without starting the engine.
6. Leave the ignition ON for 30 minutes.  
Do not disturb the key or touch any other components during this period.
7. After 30 minutes, turn the key to the 'OFF' position.
8. Remove the OBD-II Reset Plug.
9. Start the vehicle normally.

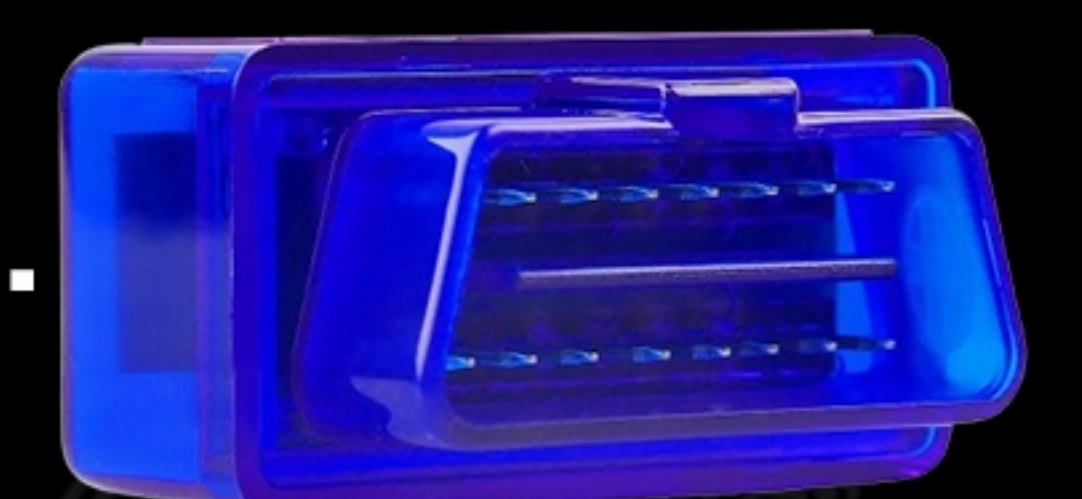


### VEHICLES WITH PUSH-BUTTON START

PLEASE FOLLOW THESE STEPS CLOSELY



1. Ensure the key fob is outside the vehicle, then disconnect both battery terminals completely.
2. Install the replacement ECU/PCM.
3. Reconnect both battery terminals.
4. Insert the OBD-II Reset Plug into the vehicle's diagnostic port.
5. Place the key fob inside the cabin.  
Without pressing the brake pedal, press the START/STOP button once to turn the ignition ON (dashboard lights will illuminate; the engine will not crank).
6. Leave the ignition ON for 30 minutes.  
Do not press the brake pedal or interact with the ignition button during this time.
7. After 30 minutes, press the START/STOP button once (still without pressing the brake) to turn the ignition OFF.
8. Remove the OBD-II Reset Plug.
9. Start the vehicle normally by pressing the brake and pushing the START button.



#### TECH TIP:

Before reconnecting the battery, make sure the key fob is at least 15-20 feet away from the vehicle and not visible through the windows.

Placing the fob too close — such as on the roof, windshield, or hood — can cause the system to prematurely detect it, interrupting the reset process and result in a no-start condition.

